



Used to repair slight scratches and to ensure the finish of bonding/weld repairs [Vehicle: Parts and consumables for the repair](#) (04B, Consumables - Products):



Polypropylene (PP) ,



Polypropylene/polyethylene (PP / PE) ,



Polypropylene / EPDM (PP / EPDM),



POLYCARBONATE ,



ABS ,



ASA ,



Noryl ,

Composite materials .



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PRODUCTS FOR PREPARING AND BONDING WINDOWS: DESCRIPTION



Note, one or more warnings are present in this procedure



Note:



Never mix the products when carrying out any adhesive bonding process.

You must only use products contained in the selected bonding kit.

The expiry date on the packaging of the bonding kit must be respected.

1. BONDING KIT

1- BASICPAC

ADHESIVE KIT (high modulus adhesive, Non-conducting [Vehicle: Parts and consumables for the repair](#) (04B, Consumables - Products):

- an additional cartridge + nozzle [Vehicle: Parts and consumables for the repair](#) (04B, Consumables - Products),
- a 310 ml cartridge,
- a sachet of glass cleaner or activator including two wipes: one of which is wet and the other dry,
- a tube of primer,
- a pair of gloves,
- a preparation nozzle for the cartridge,
- an application nozzle for the cement bead.

2- S-P KIT

S-P KIT ADHESIVE KIT (high modulus adhesive, non-conducting [Vehicle: Parts and consumables for the repair](#) (04B, Consumables - Products):

■ an additional cartridge of S-P KIT + nozzle [Vehicle: Parts and consumables for the repair](#) (04B, Consumables - Products),
■

■ a 310 ml cartridge,
■

■ a sachet of glass cleaner or activator including two wipes: one of which is wet and the other dry,
■

■ a 10 ml tube of primer,
■

■ a pair of gloves,
■

■ a preparation nozzle for the cartridge,
■

an application nozzle for the cement bead.

3- BIPAC EVOLUTION

BIPAC EVOLUTION ADHESIVE KIT (high modulus adhesive, non-conducting [Vehicle: Parts and consumables for the repair](#) (04B, Consumables - Products):

■ two 225 ml cartridges: adhesive and accelerator,
■

■ a mixer,
■

■ a sachet of glass cleaner or activator including two wipes: one of which is wet and the other dry,
■

■ a 10 ml tube of primer (green and red marking),
■

■ a pair of gloves,
■

an application nozzle for the cement bead.

2. CLEANER

1- HEPTANE

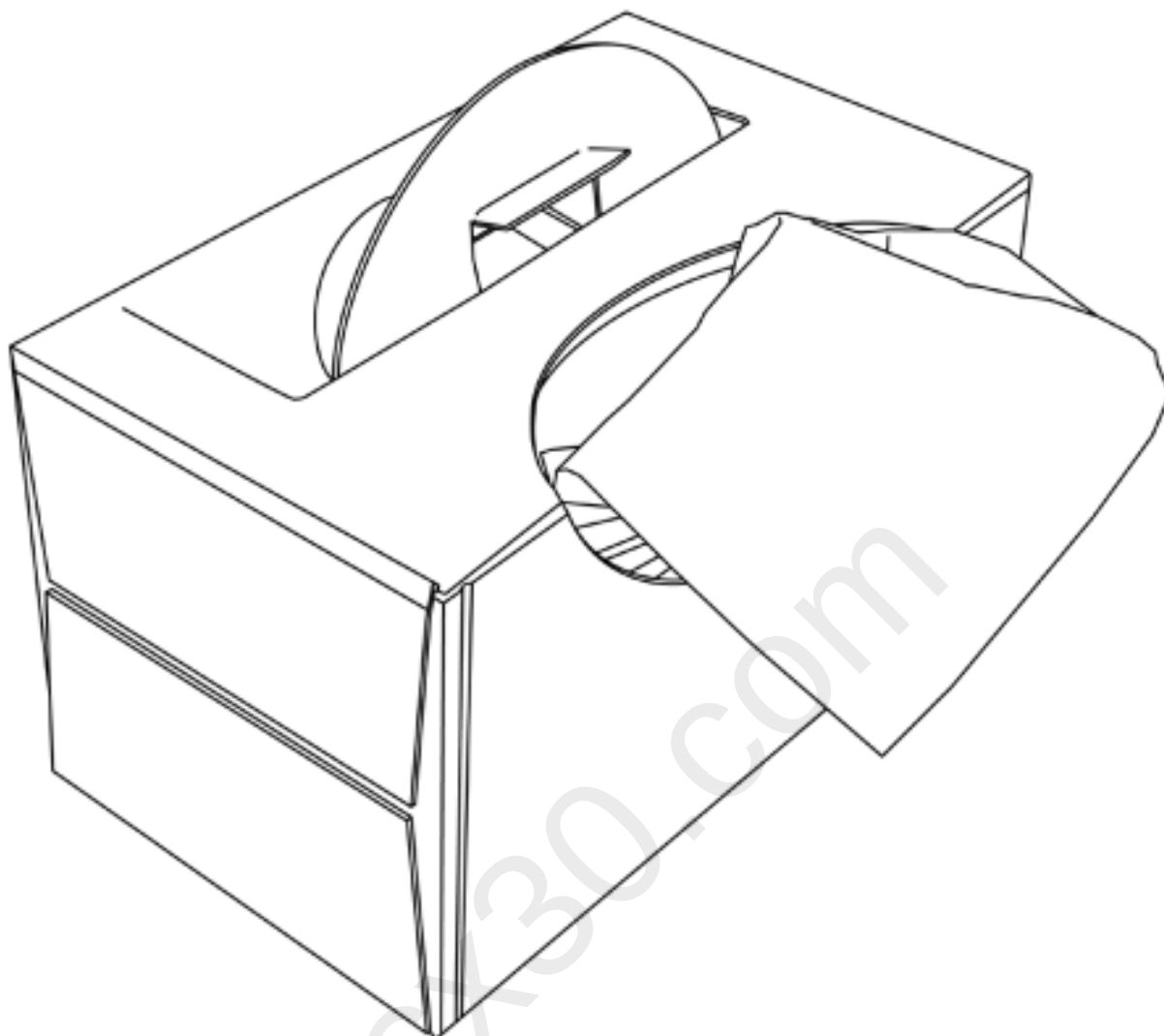


Vehicle: Parts and consumables for the repair (04B, Consumables - Products).

Heptane is a very volatile solvent and allows optimal cleaning of the area surrounding the bond.

It evaporates quickly.

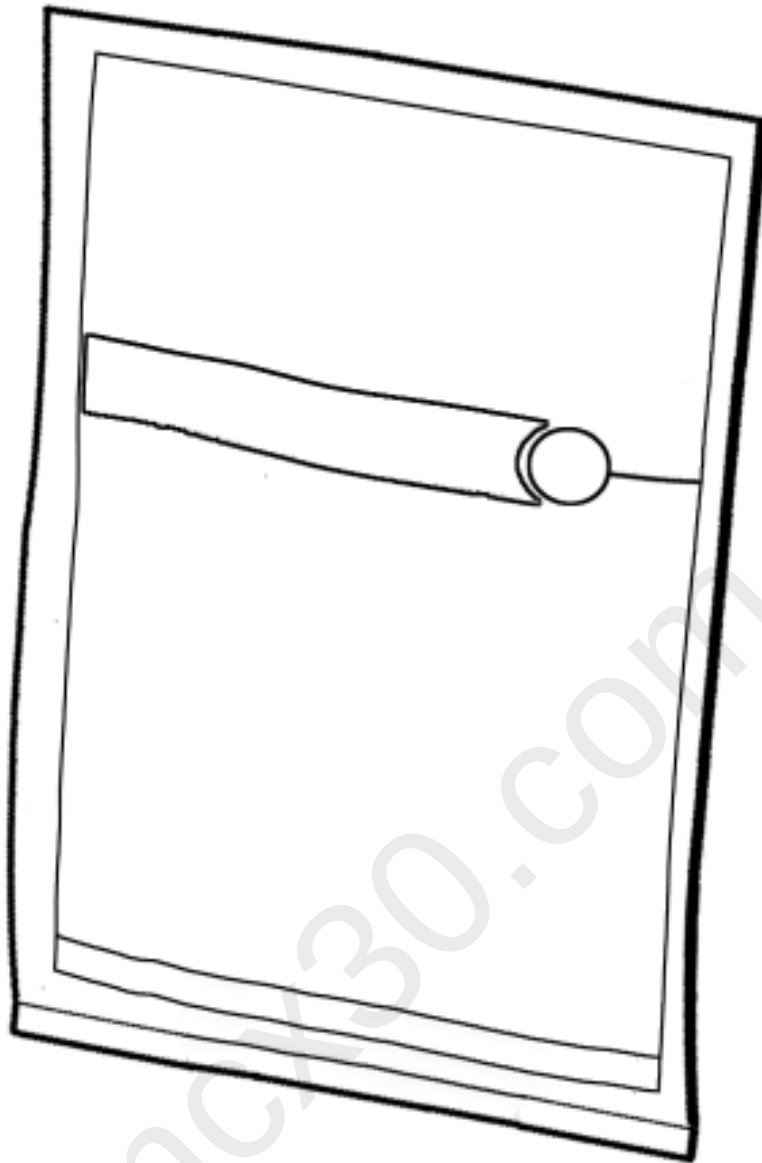
2- LINT-FREE CLOTH



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Vehicle: Parts and consumables for the repair (04B, Consumables - Products).

3- GLASS CLEANER OR ACTIVATOR



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Most new windows from the Parts Department have already been primed when they are supplied.

This primed area shows the bonding path.

The glass cleaner or activator reactivates this primer and promotes adhesion.

Note:



It is essential to clean this product containing active ingredients with a dry wipe before applying the primer (green and red marking) contained in the bonding kit.

3. PRIMER

1- PRIMER (EXCEPT POLYCARBONATE)

It ensures that the cement bead adheres to different mountings.

It also protects the cement bead from ultraviolet rays which can damage the molecular structure of the cement bead and reduce its resistance.

PRIMER (GREEN AND RED)

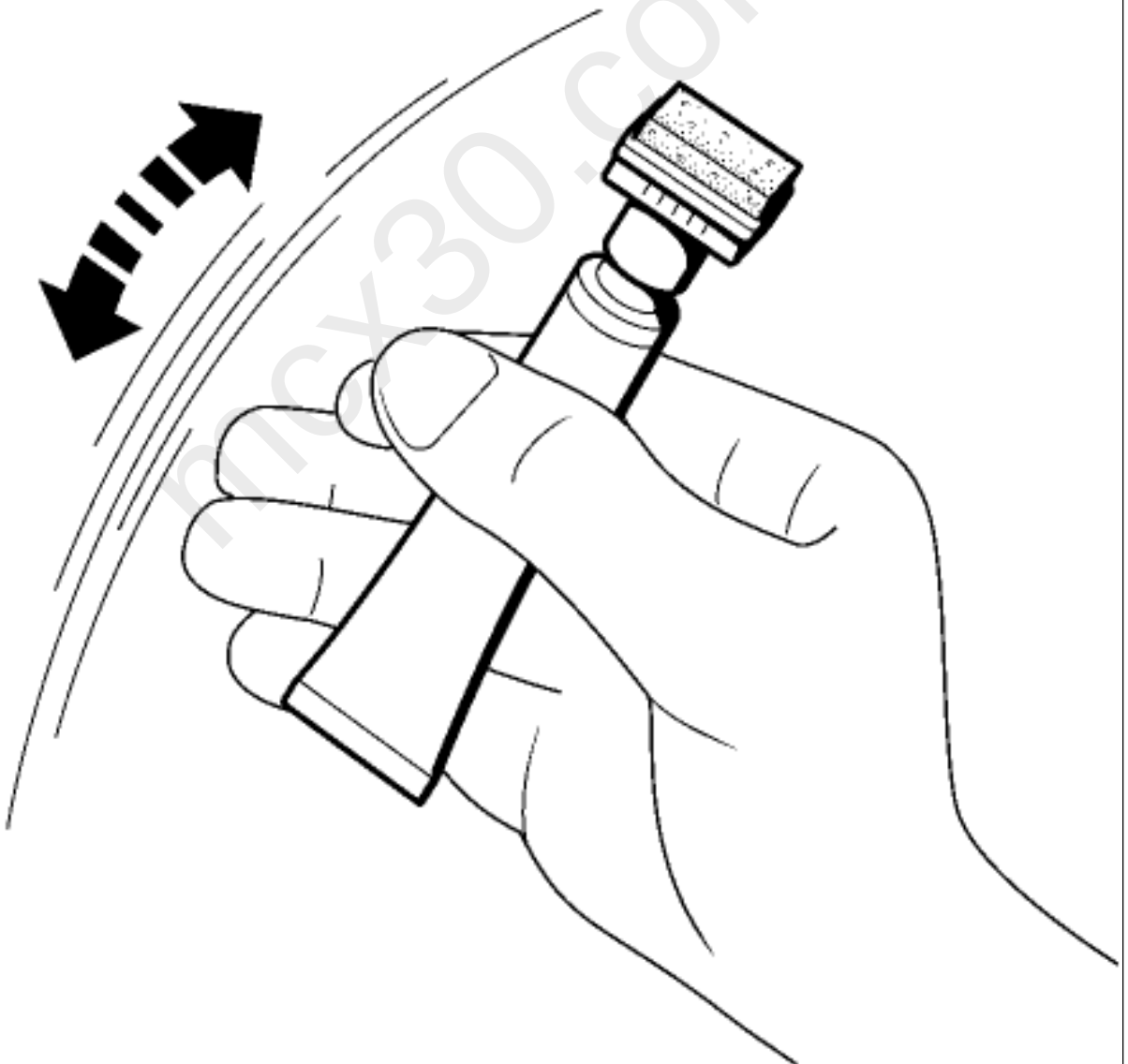




CAUTION

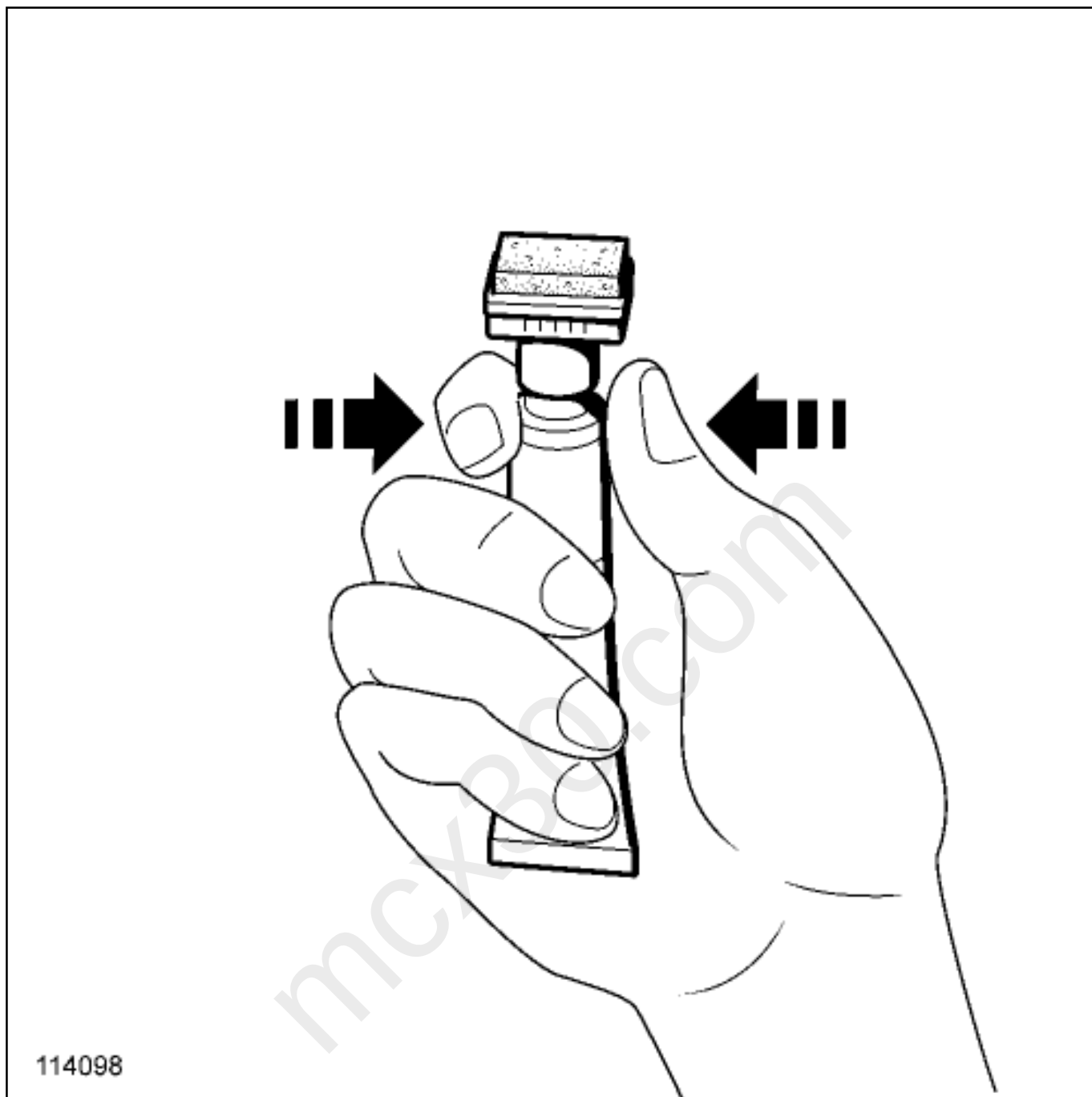
In order not to stain the windows, immediately clean any product which has spilt onto the area outside the bonding area.

4. USING THE TUBE OF PRIMER

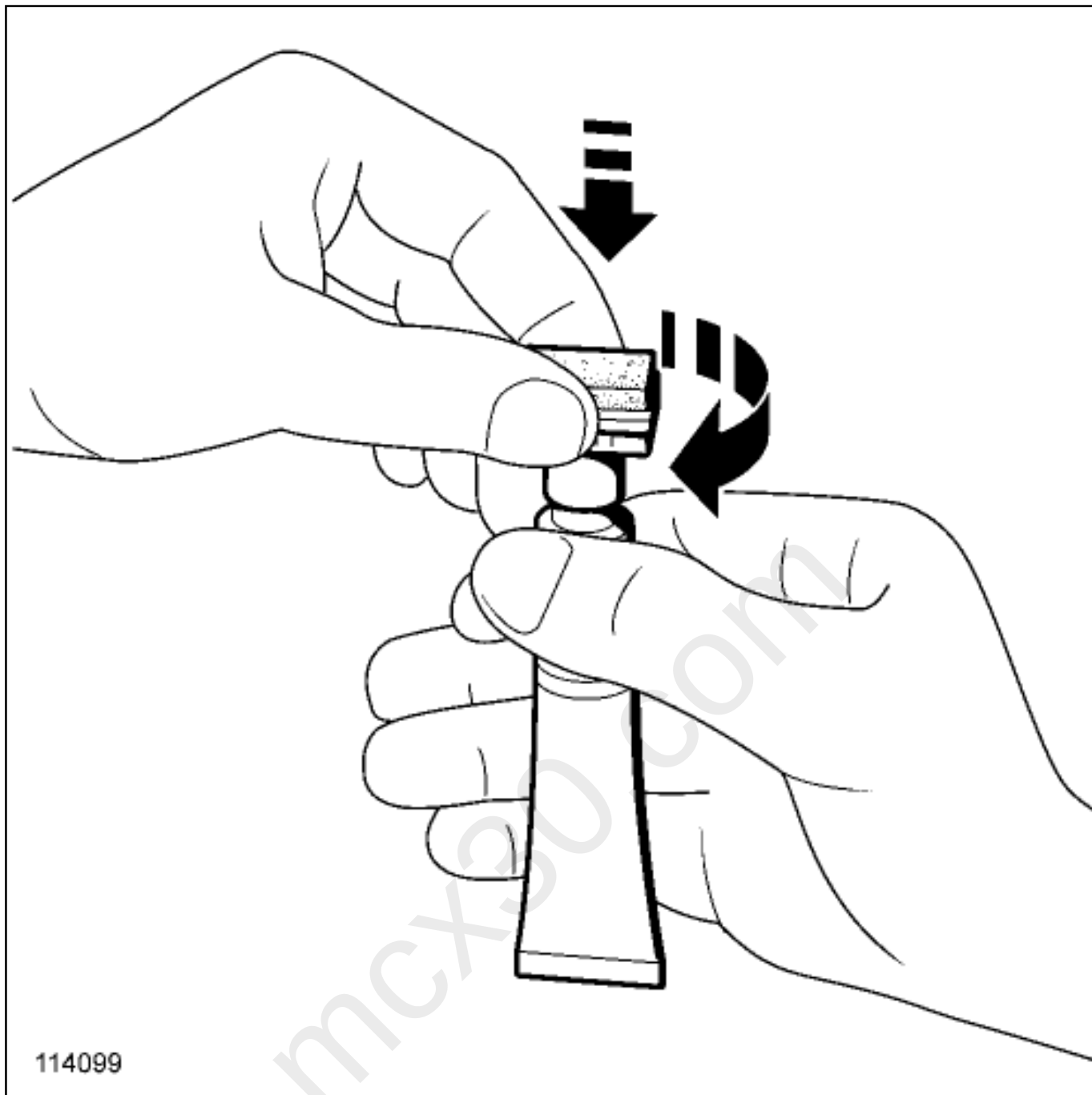


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Shake the tube for approximately 1 minuteso that the product is uniform.



Hold the neck of the tube with the applicator pad facing upwards.



Screw the applicator pad on properly so that the tube is well sealed.

Soak the applicator pad before application.



CAUTION

In order not to stain the windows, immediately clean any product which has spilt onto the area outside the bonding area.